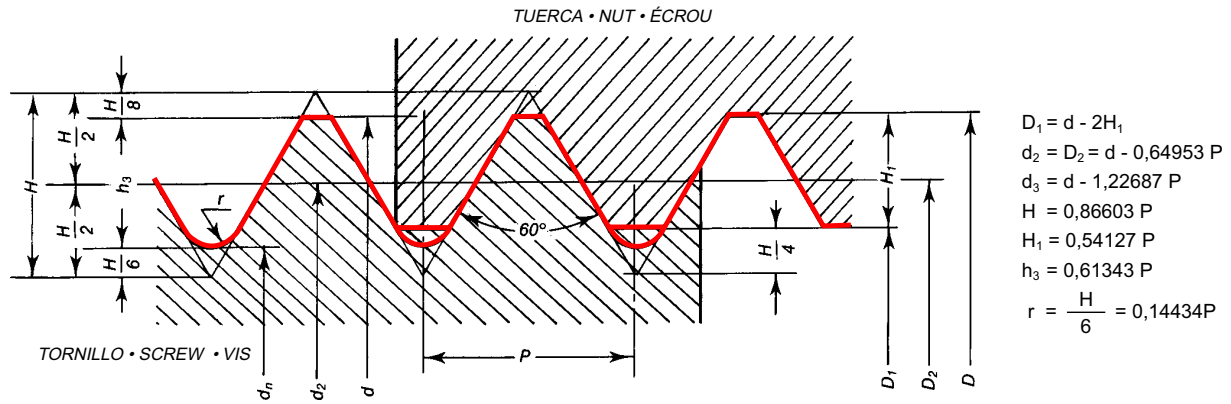


UNF - ROSCA UNIFICADA AMERICANA SERIE FINA
 UNF - FINE SERIES AMERICAN UNIFIED THREAD
 UNF - FILET UNIFIÉ AMÉRICAIN SÉRIE FINE

PERFIL TEORICO • THEORETICAL
 PROFILE • PROFIL THÉORIQUE
 ASA B 1.1 (1960)

UNF



PERFIL TEORICO • THEORETICAL PROFILE • PROFIL THÉORIQUE

Rosca / Thread / Filet D x P	Ø Exterior Outside Ø / Ø Extérieur D	Ø Medio Pitch Ø / Ø Moyen d ₂ = D ₂	Ø Núcleo / Core Ø / Ø Noyau	
			D ₁	d _n
No. 0-80	1,524	1,318	1,181	1,135
No. 1-72	1,854	1,626	1,473	1,422
No. 2-64	2,184	1,928	1,755	1,697
No. 3-56	2,515	2,220	2,024	1,958
No. 4-48	2,845	2,502	2,271	2,195
No. 5-44	3,175	2,799	2,550	2,466
No. 6-40	3,505	3,094	2,817	2,725
No. 8-36	4,166	3,708	3,401	3,299
No. 10-32	4,826	4,310	3,967	3,853
No. 12-28	5,486	4,897	4,503	4,374
1/4-28	6,350	5,761	5,367	5,237
5/16-24	7,938	7,249	6,792	6,640
3/8-24	9,525	8,837	8,379	8,227
7/16-20	11,112	10,287	9,738	9,555
1/2-20	12,700	11,874	11,326	11,143
9/16-18	14,288	13,371	12,761	12,555
5/8-18	15,875	14,958	14,348	14,143
3/4-16	19,050	18,019	17,330	17,102
7/8-14	22,225	21,046	20,262	20,000
1 -12	25,400	24,026	23,109	22,804
1 1/8-12	28,575	27,201	26,284	25,979
1 1/4-12	31,750	30,376	29,459	29,154
1 3/8-12	34,925	33,551	32,634	32,329
1 1/2-12	38,100	36,726	35,809	35,504

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UNF - FILET UNIFIÉ AMÉRICAINNE SÉRIE FINE

ASA B 1.1 (1960)
 2B y 3B + 2A y 3A

UNF

TUERCA • NUT • ÉCROU

Rosca Thread Filet	Ø Exterior Outside Ø Ø Extérieur D min. 2B / 3B	Ø Medio / Pitch Ø / Ø Moyen			Ø Núcleo / Core Ø / Ø Noyau		
		D ₂ min. 2B / 3B	2B	D ₂ máx. 3B	2B / 3B	D ₁ min. 2B	D ₁ máx. 3B
No. 0-80	1,524	1,318	1,377	1,361	1,181	1,306	1,306
No. 1-72	1,854	1,626	1,689	1,674	1,473	1,613	1,613
No. 2-64	2,184	1,928	1,996	1,979	1,755	1,913	1,913
No. 3-56	2,515	2,220	2,291	2,273	2,024	2,197	2,197
No. 4-48	2,845	2,502	2,581	2,560	2,271	2,459	2,459
No. 5-44	3,175	2,799	2,880	2,860	2,550	2,741	2,741
No. 6-40	3,505	3,094	3,180	3,157	2,819	3,023	3,012
No. 8-36	4,166	3,708	3,800	3,777	3,404	3,607	3,597
No. 10-32	4,826	4,310	4,409	4,384	3,962	4,166	4,168
No. 12-28	5,486	4,897	5,004	4,976	4,496	4,724	4,717
1/4-28	6,350	5,761	5,870	5,842	5,359	5,588	5,563
5/16-24	7,938	7,249	7,371	7,341	6,782	7,036	6,995
3/8-24	9,525	8,837	8,961	8,931	8,382	8,636	8,565
7/16-20	11,112	10,287	10,424	10,391	9,728	10,033	9,947
1/2-20	12,700	11,874	12,017	11,981	11,328	11,608	11,524
9/16-18	14,288	13,371	13,520	13,482	12,751	13,081	12,969
5/8-18	15,875	14,958	15,110	15,072	14,351	14,681	14,554
3/4-16	19,050	18,019	18,184	18,143	17,323	17,678	17,546
7/8-14	22,225	21,046	21,224	21,181	20,269	20,676	20,493
1 -12	25,400	24,026	24,219	24,171	23,114	23,571	23,363
1 1/8-12	28,575	27,201	27,399	27,351	26,289	26,746	26,538
1 1/4-12	31,750	30,376	30,579	30,528	29,464	29,921	29,713
1 3/8-12	34,925	33,551	33,759	33,706	32,639	33,096	32,888
1 1/2-12	38,100	36,726	36,937	36,886	35,814	36,271	36,063

TORNILLO • SCREW • VIS

Rosca Thread Filet	Ø Exterior / Outside Ø / Ø Extérieur				Ø Medio / Pitch Ø / Ø Moyen				Ø Núcleo Core Ø / Ø Noyau	
	d máx.		d min.		d ₂ máx.		d ₂ min.		d _n min.	
	2A	3A	2A	3A	2A	3A	2A	3A	2A	3A
No. 0-80	1,511	1,524	1,430	1,443	1,306	1,318	1,260	1,285	1,123	1,135
No. 1-72	1,839	1,854	1,750	1,765	1,610	1,626	1,562	1,590	1,407	1,422
No. 2-64	2,169	2,184	2,073	2,088	1,913	1,928	1,862	1,890	1,681	1,697
No. 3-56	2,497	2,515	2,393	2,410	2,202	2,220	2,146	2,179	1,941	1,950
No. 4-48	2,827	2,845	2,713	2,730	2,484	2,502	2,423	2,456	2,177	2,195
No. 5-44	3,157	3,175	3,035	3,053	2,781	2,799	2,718	2,751	2,449	2,466
No. 6-40	3,485	3,505	3,355	3,376	3,073	3,094	3,007	3,043	2,705	2,725
No. 8-36	4,145	4,166	4,006	4,026	3,688	3,708	3,617	3,655	3,279	3,299
No. 10-32	4,803	4,826	4,651	4,674	4,288	4,310	4,211	4,252	3,830	3,853
No. 12-28	5,461	5,486	5,296	5,321	4,872	4,897	4,790	4,836	4,348	4,374
1/4-28	6,325	6,350	6,160	6,185	5,735	5,761	5,652	5,697	5,212	5,237
5/16-24	7,910	7,938	7,727	7,755	7,221	7,249	7,127	7,181	6,612	6,640
3/8-24	9,497	9,525	9,314	9,342	8,809	8,837	8,712	8,763	8,199	8,227
7/16-20	11,079	11,112	10,874	10,907	10,254	10,287	10,147	10,208	9,522	9,555
1/2-20	12,667	12,700	12,461	12,494	11,841	11,874	11,732	11,793	11,110	11,143
9/16-18	14,252	14,288	14,031	14,067	13,335	13,371	13,221	13,284	12,520	12,555
5/8-18	15,839	15,875	15,618	15,654	14,922	14,958	14,803	14,869	14,107	14,143
3/4-16	19,012	19,050	18,773	18,811	17,981	18,019	17,854	17,922	17,064	17,102
7/8-14	22,184	22,225	21,923	21,963	21,006	21,046	20,869	20,942	19,959	20,000
1 -12	25,354	25,400	25,065	25,110	23,980	24,026	23,830	23,914	22,758	22,804
1 1/8-12	28,529	28,575	28,240	28,285	27,155	27,201	27,003	27,087	25,933	25,979
1 1/4-12	31,704	31,750	31,415	31,460	30,330	30,376	30,173	30,259	29,108	29,154
1 3/8-12	34,877	34,925	34,587	34,635	33,503	33,551	33,343	33,431	32,281	32,329
1 1/2-12	38,052	38,100	37,762	37,810	36,678	36,726	36,515	36,604	35,456	35,504